Technical Datasheet



Performance Series

Performance Vapour Pressure and Gas Filled Temperature Switches Models: 721/2/3, 731/2/3/4, 771/2/3/4 & 781

Key Features

- Precision stainless steel mechanism for arduous atmospheres and high humidity.
- Set point adjustable over whole range against calibrated scale with tamperproof adjuster.
- Weatherproof and Flameproof models ATEX and IECEx
- Hermetically sealed microswitch option
- Models for fixed switching differential, adjustable differential and HI-LO operation.
- Ranges available up to 230 to 300°C (450 to 580°F). Maximum working temperature up to 310°C (600°F).

Series Overview

- Designed in the mid-1970s and developed over subsequent years, the Performance Series switch range offers users the broadest range of options, the highest levels of set-point repeatability and the confidence of long term performance that a mature product such as this can prove.
- The models 721/2/3, 731/2/3/4, 771/2/3/4, 781 Performance Series temperature switches comprise an armoured capillary or rigid stem thermal system upon which a compression gland slides to enable various depths of thermowell (pocket) to be accommodated. This sensor is coupled to the microswitch via a precision stainless steel mechanism, the combination of which helps deliver the market leading performance customers can expect from the Series.



Product applications

The 700 Performance Series is suitable for a wide range of applications in:

- Oil & Gas
- Chemical
- Petrochemical
- Refining
- Power
- Food Industry

The choice of models available ensures that the 700 Performance Series is suitable for use in:

- Corrosive atmospheres
- Resistant to chemical attack

How can we help you?

Delta Mobrey offers fast, efficient and knowledgeable support when and where you need it. Please visit our web site at www.delta-mobrey.com to find your local support centre or call us on: +44 (0) 1252 729140

How to order

Performance Series

Switches can be configured by selecting codes representing the desired features from the tables that follow. The chart below, describes how the model code is built up. For assistance in configuring a switch that best suits your needs, please contact your local sales office.

Enclosure Table 1					
Model Table 2					
Electrical Entry Table 3					
System Details Table 4	 				
Range Table 5					
Switch Table 6		 			
Process Connection Table 7		 			
Options & Treatments Table 8		 			
Special Engineering Table 9					

NOTE: Options shaded in the following tables are the most common options and are available on the quickest lead-times and at the lowest cost.

NOTE: Only the most common options are shown in this data sheet. Should you require a feature that is not shown, please contact your local sales office for further details.

	Technical Specification	
	Accuracy:	Set point repeatability $\pm 0.5\%$ of span at 20°C / 68°F ambient. Scale accuracy $\pm 2\%$ of full scale. For models 721-3, 781 scale accuracy will be effected by relative position of head and sensing bulb i.e., sensing bulb 1 metre above/below head = set point shift $\pm 1\%$ of full scale approx.
	Storage Temperature:	-25 to +60°C / -13 to +140°F
781	Ambient Temperature:	-25 to +60°C / -13 to +140°F Models 771-4. A 10°C (18°F) rise in ambient temperature will on average result in a 1°C (1.8°F) fall in set point. On models 721-3, 781 it is advisable to avoid the condition where the ambient temperature is within \pm 5°C (\pm 9°F) of the set point. Under this condition the liquid/vapour phase becomes less well defined and the switching differential increases. Where this condition is unavoidable refer to Models 740/760 Liquid Expansion Temperature Switches or 771-4.
	Maximum Process Temperature:	See Table 2
1/2/3/4	Maximum Working Pressure:	System sensing probes for both the capillary and rigid stem version are designed to withstand 100 bar (1500psi) without thermowell.
171	Enclosure classification:	IP66 / NEMA 4X / Flameproof Ex d
2/3/4,	Switch output:	SPDT or DPDT snap action microswitch (standard) Hermetically sealed (optional)
31/2	Electrical rating:	See Table 6
3, 7.	Process Connection:	3/8 NPT External Sliding Gland, ½ NPT External Direct mounting.
721/2/3, 731/2/3/4, 771/2/3/4 &	Approximate Weight:	Enclosures: " W & N " 2.5kg / 5.5lb (models 731-4 2.2kg/4.8lb); " A & O " 3.5kg /7.7lb (models 731-4 3.2kg/7.0lb); " H " 4.0kg/8.8lb; " K " 8.7kg/19.1lb.

	TDS-700-R	EV. H:	APRI	_ 2020	
Enclosure					
	ENCLOSURE TYPES			Code]
es except Type A are	Weatherproof Enclosures				
rey epoxy resin paint. o order.	General Purpose The basic enclosure is pressure die-cast in zinc alloy, offering protection not less than NEMA 4 + 13/IP66.	weath	er	W	
SAFETY of the low voltages and I.S. circuits, we recommend	For Aggressive Atmospheres Investment cast enclosure in austenitic stainless steel with we protection not less than NEMA 4X + 13/IP66.	ather		A	
sealed contacts.	Flameproof Enclosures Category 2 (Zone 1)				
e K is not models 731/2/3/4, limitation on stem	ATEX Ex db IIC T6 (-60 to +40°C), T4 (-60 to +80°C) II 2 G D Gravity die-cast enclosure in aluminium-silicon alloy. Suitable for outdoor use, IP66 / NEMA 4.	II 2 G	D	Н	
	ATEX Ex db IIC T6 (-60 to +40°C), T4 (-60 to +80°C) II 2 G D)			
is recommended for	As Code H, but sand cast in high quality grey iron.	II 2 G	D	к	
des E, F, G, H, T.	IECEx Ex db IIC				
	Exn Enclosures Category 3 (Zone 2).				
ble 1 refer to enclosures. ECIFICATION	Type of Protection Exn II T6 (-25 to +40°C), T4 (-25 to +80° II 3 G D II 3 G D As code 'W' but Exn. Weatherproof to NEMA 4/IP66. Limited switching facility (see Table 6).	C) II 3 G	D	Ν	
	As 'N' but with investment cast enclosure in austenitic stainles 'A'.	s steel	as	0	
S	TABLE 2 Image: Constraint of the second]	
nge availability see offer range –50 to 50°F) span 200 deg. a maximum working °C (480°F). only available with	Model – and System Type	Vapour pressure flexible thermal system	Vapour pressure rigid stem	Gas filled flexible thermal system	
systems. not available with 120°C (250°F). heat conduction,	Fixed Switching Differential. See Tables 10A and 10C. Basic model giving close, fixed switching differential using pro- prietary microswitch operated by high integrity stainless steel mechanism. Set point field adjustable over full range against calibrated scale. SPDT & DPDT options available.	721	731	771	U
unacceptable rise in he head.	Adjustable Switching Differential. (Limited Span). See Tables 10B & 10D. Achieved by special microswitch with built in adjuster, SPDT only. Not available with enclosure code N or O.	722	732	772	Sorio
	Adjustable Switching Differential (Wide Span). See Tables 10B & 10D. Falling set point adjustable against a calibrated scale. Rising reset point adjustable to increase switching differential by up to 50% of range.	723	733	773	rm a n c
	HI-LO Switching (Adjustable Gap). See Tables 10A & 10C.				Ļ

Performance Series Models: 721/2/3, 731/2/3/4, 771/2/3/4 & 781

independent adjustment against calibrated scale.

Two individual set points and separate electrical circuits, with

734 774

781

Electrical Entry

Adaptors are available for other popular thread sizes.

Enclosures 'W' and 'N'

Standard option code 1(22mm dia) is provided with a nylon 22/20 reducer and fibre washer suitable for a standard M20 cable gland and back nut. Option code 0 elbow adaptor is factory fitted. Adaptor kits may also be provided retrospectively to fit at site if required. Ask for details. See diagrams for dimensions.

'W' and 'N' SAFETY NOTE

If a metal cable gland is site fitted it must either be earthed locally or an earth/gland plate must be used to connect the body of the gland at the enclosure earthing point. Earth/gland plates can be provided either factory fitted or in kit form for site assembly. Ask for details.

System Details

The flexible thermal system of Models 721-3, 771-4 & 781 comprises an armoured capillary attached to the sensing bulb via a semi-rigid extension on which a compression gland slides to enable various depths of thermowell (pocket) to be accommodated. See DIMENSIONS.

All parts of the thermal system are in 300 series stainless steel with the capillary sensing bulb and armour in 316 stainless steel.

The thermal systems of Models 731-4 comprises a rigid stem attached to the sensing bulb by an extension on which a compression gland slides to accommodate various attachments the gland has a 1/2 - 14NP external thread. The rigid stem version has probe materials of 316 stainless steel.

TABLE 3

	Code
Enclosures W & N: Clearance for 20mm (3/4 in) outside dia conduit.	1
Enclosures H, K , A & O: M20 x 1.5 ISO thread (direct)	0
Enclosures H & K: M20 x 1.5 ISO thread, dual entry.	5
Enclosures H & K: 3/4-NPT INT.	3
Enclosures H & K: 3/4-NPT INT dual entry.	6
Enclosure W: M20 x 1.5 elbow adaptor.	0
Enclosure N: M20 x 1.5 straight adaptor (Approved).	0
Enclosures H & K: 1/2-NPT INT.	2

TABLE 4

Models 721-3, 771-4, 781											
Capillary Length †		Length of Semi-rigio		Stainless Steel System & Brass Bellows	Stainless Steel System & Bel- lows						
Metres	Feet	mm	inches	Code	Code						
3	10	250	10	A	E						
3	10	500	20	В	F						
6	20	250	10	С	G						
6	20	500	20	D	Н						
t Other le	† Other lengths are available to order.										

Other lengths are available to order

Models 731-4	Code
Rigid stem 250mm (10in) long x 12mm (0.47in) dia Stainless steel Rigid Stem & brass bellows	S
Rigid stem 250mm (10in) long x 12mm (0.47in) dia Stainless steel Rigid Stem & bellows	т

Setting Ranges

TABLE 5

Table 5A - Deg C

Tmax = maximum working temperature

NOTE: All models have a bulb diameter of 12mm (0.47in).

Models 721-3, 731-4 and 781 have a bulb length of 80mm (3.2in).

Models 771-4 have a bulb length of 140mm (5.5in).

Table 5B - Deg F

Availability						
721-3 781	731-4	771-4	Range	Tmax	Code	
v	v	-	-50 to +5	35	B1	
-	-	v	-50 to +150	250	M1	
v	v	-	-5 to +65	75	H2	
v	v	-	20 to 90	95	J1	
v	v	-	50 to 120	130	L4	
v	-	-	100 to 170	180	Q4	
v	-	-	150 to 220	230	S5	
v	-	-	190 to 260	270	U6	
v	-	-	230 to 300	310	V7	

Availability			_	-		
721-3 781	731-4	771-4	Range	Tmax	Code	
v	v	-	-50 to +40	75	BF	
-	-	v	-60 to +300	480	MF	
v	v	-	20 to 150	170	HB	
v	v	-	70 to 200	203	JF	
v	v	-	120 to 250	270	LB	
v	-	-	210 to 340	360	QA	
v	-	-	300 to 430	450	SF	
v	-	-	370 to 500	520	UB	
v	-	-	450 to 580	600	VB	

Performance Series Models: 721/2/3, 731/2/3/4, 771/2/3/4 & 781

Switch Options

TABLE 6

A much wider variety of switching options can be engineered to customer's requirements for Model 721, 731, 771 temperature switches, including heavy DC, manual latching, pneumatic output etc. Please consult our engineers for further information.

CSA Rating		IEC 947-5-1/EN 60	47-5-1/EN 60947-5-1 Rating					
(RESISTIVE) §SEE NOTE	Designation & Utilization	Designation & Rated operational current I _e (A) VA Rating VA Rating						Code
5 Amps @ 110/250V AC Light Duty for AC only	Category AC14 D300 DC13 R300	0.6/0.3A @ 120/240V AC 0.22/0.1A @ 125/250V DC	250V	0.8kV	Make 432 28	Break 72 28	SPDT DPDT	00 01
5 Amps @ 110/250V AC & 2 Amps @ 30V DC General purpose preci- sion	AC14 D300 DC13 R300	0.6/0.3A @ 120/240V AC 0.22/0.1A @ 125/250V DC	250V	0.8kV	432 28	72 28	SPDT DPDT	02 03
1 Amp @ 125V AC & §100mA @ 30V DC gold alloy contacts for low voltage switching		1 A @ 125 VAC RESISTIVE (IEC 1058-1/E	N 61058-1)		L	SPDT DPDT	04 05
§ 5 Amps @ 110/250V AC & 5 Amps @ 30V DC Environmentally sealed	AC14 D300 DC13 R300	0.6/0.3A @ 120/240V AC 0.22/0.1A @ 125/250V DC	250V	0.5kV	432 28	72 28	SPDT* DPDT*	08 09
§ 1 Amp @ 30V AC & 30V DC Environmentally sealed with gold contacts	AC14 E150	0.3A @ 120V AC	125V	0.5kV	216	36	SPDT* DPDT*	0G 0H
5 Amps @ 250V AC & 2 Amps @ 30V DC Hermetically sealed. Gold plated silver contacts	AC14 D300 DC13 R300	0.6/0.3A @ 120/240V AC 0.22/0.1A @ 125/250V DC	250V	0.5kV	432 28	72 28	SPDT DPDT	H2 H3†, H
† 2 Single pole, double throw, simultar ‡ 2 Single pole, double throw, simultar Model 722, 732, 772 (Canno	neous rising under pro	essure.						
5 Amps @ 110/250V AC Light Duty for AC only	AC14 D300	0.6/0.3A @ 120/240V AC	250V	0.8kV	432	72	SPDT	0C
5 Amps @ 110/250V AC & 2 Amps @ 30V DC Adjustable	AC14 D300 DC13 R300	0.6/0.3A @ 120/240V AC 0.22/0.1A @ 125/250V DC	250V	0.8kV	432 28	72 28	SPDT	0D
Model 723, 733, 773				•				
5 Amps @ 110/250V AC & 2 Amps @ 30V DC General purpose preci- sion	AC14 D300 DC13 R300	0.6/0.3A @ 120/240V AC 0.22/0.1A @ 125/250V DC	250V	0.8kV	432 28	72 28	SPDT DPDT	02 03
1 Amp @ 125V AC & §100mA @ 30V DC gold alloy contacts for low voltage switching		1 A @ 125 VAC RESISTIVE (IEC 1058-1/EN 61058-1)						
Model 734, 774, 781								
5 Amps @ 110/250V AC Light Duty for AC only	AC14 D300 DC13 R300	0.6/0.3A @ 120/240V AC 0.22/0.1A @ 125/250V DC	250V	0.8kV	432 28	72 28	SPDT	20
5 Amps @ 110/250V AC & 2 Amps @ 30V DC General purpose preci- sion	AC14 D300 DC13 R300	0.6/0.3A @ 120/240V AC 0.22/0.1A @ 125/250V DC	250V	0.8kV	432 28	72 28	SPDT	22
1 Amp @ 125V AC & §100mA @ 30V DC gold alloy contacts for low voltage switching	1 A @ 125 VAC RESISTIVE (IEC 1058-1/EN 61058-1)						SPDT	24
§ 5 Amps @ 110/250V AC & 5 Amps @ 30V DC Environmentally sealed	AC14 D300 DC13 R300	0.6/0.3A @ 120/240V AC 0.22/0.1A @ 125/250V DC	250V	0.5kV	432 28	72 28	SPDT*	28
§ 1 Amp @ 30V AC & 30V DC Environmentally sealed with gold contacts	AC14 E150	0.3A @ 120V AC	125V	0.5kV	216	36	SPDT*	2G
5 Amps @ 250V AC & 2 Amps @				T	r	r		

The electrical rating is dependent on the microswitch fitted to the instrument. The electrical ratings defined by each approval that the microswitch complies with and is shown on the product nameplate, ie CSA, or IEC. It should be noted that the instrument must be used within the electrical rating specified from the approval you require. This table lists the actual IEC ratings against the Designation & Utilization Category marked on the nameplates. In the absence of any verification by CSA the microswitch § manufacturer's rating is stated in *italics and bold.* If in doubt seek guidance from the factory.

*Suitable for use with Exn Enclosures (See Table 1)

Process Connection	TABLE 7 Image: Table 7				
Other thread specifications and sizes are available without using adaptors. See DIMENSIONS.		Code			
	3/8 –18 NPT EXT Sliding Gland (System Code A to H Table 4)	E			
Adaptors are available for applications where their use is permitted.	1/2 – 14NPT EXT Sliding Gland (System Code S, T Table 4)	J			
Options & Treatments					
Combinations available, apply for details.		Code			
NOTE: Use stainless steel system	Tropicalisation High humidity atmospheres				
codes E, F, G, H, T (Table 4) only with	Marine and Offshore Saline atmosphere or salt spray	02			
Marine & Ammonia codes 02, 03 and capillary codes A, B, C, D, E, F, G, H (Table 4) only with pipe mounting	Ammonia Process (wetted) parts and construction suitable for atmospheric ammonia				
bracket code10.	Oxygen Service 2: Process (wetted) parts are cleaned for oxygen	04			
	Oxygen Service 3: Process and non-process parts are cleaned for use with oxygen				
	Stainless Steel Pipe Mounting Bracket Permits local 2" pipe work to be utilized for mounting the instrument	10			

Tagging - Variety of tagging methods are available

engineering

Special Engineering

Last 4 digits of model code only used when special engineering is required.

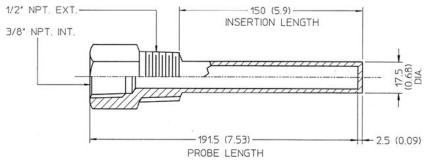
THERMOWELLS

Material 316SS. Maximum Working Pressure 140bar (2000psi) at 20°C

Thermowells can also be manufactured to customers own drawing/specification requirements.

TABLE 9	

Applies when - no option is required and selection is made from special



Performance Series Models: 721/2/3, 731/2/3/4, 771/2/3/4 & 781

FOR

DETAILS

00

 Code

 Please consult Delta sales engineering for special requirements
 TBA

www.delta-mobrey.com

Performance Data

TABLE 10

MODELS 721, 731, (734), 771, (774), (781)

TABLE 10A

Celsius Units (°C)

TABLE 10A

FIXED SWITCHING DIFFERENTIAL

Models 734, 774, 781 the switching differential on each point may be up to 1.5 times that of Table 10A & 10C. Care must be exercised, therefore, in specifying high differential switches or set point separation less than 3 times switching differential.

TABLE 10B

ADJUSTABLE SWITCHING DIFFERENTIAL

Range Code Range	SPDT OPTIONS				DPDT OPTIONS (721/731 ONLY)						
	00 (20)	02 (22)	04 (24)	08/0G (28/2G)	H2 (H4)	01	03	05	09/0H	H3/H6	
B1 H2 J1 L4 Q4 S5 U6 V7	-50 to +5 -50 to 150 -5 to +65 20 to 90 50 to 120 100 to 170 150 to 220 190 to 260 230 to 300	2 3 1 1.5 1.5 2 2	4 5.5 2 2 2 3 3 4 4	2 3 1 1.5 1.5 2 2	8 11 4 4 6 8 8	11 11 5.5 5.5 8 8 10 10	4 5.5 2 2 2 3 3 4 4	6 28 4 4 5 5 6 8	4 5.5 2 2 2 3 3 4 4	12 20 6 6 9 9 12 12	16 16 8 8 12 12 15 15

MODELS 722, 723, 732, 733, 772, 773

TABLE 10B

	Range		722, 73	32, 772		723, 733, 773				
Range Code			SPD	Γ Only		SPDT	Options	DPDT Options		
		0C		0D		02 or 04		03 or 05		
		Min	Max	Min	Max	Min	Max	Min	Max	
B1 M1 H2 J1 L4 Q4 S5 U6 V7	-50 to +5 -50 to 150 -5 to +65 20 to 90 50 to 120 100 to 170 150 to 220 190 to 260 230 to 300	2 3 1.5 1.5 1.5 1.5 2 2	4 5.5 4 3.5 4 4 4 4	3.5 5 3 2.5 3 3.5 3.5 3.5	8 11 7 7 7 7 8 8	10 30 10 10 10 10 10 10	30 100 30 30 30 30 30 30 30	15 40 15 15 15 15 15 15 15	30 100 30 30 30 30 30 30 30	

MODELS 721, 731, (734), 771, (774), (781)

TABLE 10C

TABLE 10C		

FIXED SWITCHING DIFFERENTIAL

Fahrenheit Units (°F)

Range	_	SPDT OPTIONS					DPDT OPTIONS (721/731 ONLY)				
Code	Range	00 (20)	02 (22)	04 (24)	08/0G (28/2G)	H2 (H4)	01	03	05	09/0H	H3/H6
BF MF HB JF LB QA SF UB VB	-50 to +40 -60 to 300 20 to 150 70 to 200 120 to 250 210 to 340 300 to 430 370 to 500 450 to 580	3.5 5 2 2 3 3.5 3.5 3.5	7 10 3.5 3.5 5.5 5.5 7 7	3.5 5 2 2 2 3 3.5 3.5 3.5	15 20 7 7 11 11 15 15	20 20 10 10 14 14 18 18	7 3.5 3.5 5.5 5.5 7 7	11 20 7 7 9 9 11 15	7 10 3.5 3.5 5.5 5.5 7 7	22 30 11 11 11 16 16 22 22	29 29 14 14 22 27 27

MODELS 722, 723, 732, 733, 772, 773

TABLE 10D

ADJUSTABLE SWITCHING	
DIFFERENTIAL	

TABLE 10D

Due to manufacturing tolerances, the figures quoted in these tables are for guidance only and are typical for weatherproof models. Should the differential be critical for specific applications, our engineers should be consulted prior to ordering.

Flameproof models may be up to 2 times higher depending on the range. Should the differential be critical for specific applications our engineers should be consulted prior to ordering.

		722, 732, 772				723, 733, 773				
Range Code	Range		SPD	Γ Only		SPDT	Options	DPDT Options		
		0C		0D		02 or 04		03 or 05		
		Min	Max	Min	Max	Min	Max	Min	Max	
BF MF HB JF LB QA SF UB VB	-50 to +40 -60 to 300 20 to 150 70 to 200 120 to 250 210 to 340 300 to 430 370 to 500 450 to 580	3.5 5 3 2 3 3 3.5 3.5 3.5	7 10 7 6 7 7 7 7	6.5 10 5.5 5.5 4.5 5.5 5.5 6.5 6.5	14 20 12 12 12 12 12 12 12 14 14	18 60 18 18 18 18 18 18 18 18	54 180 54 54 54 54 54 54 54 54	27 70 27 27 27 27 27 27 27 27	54 180 54 54 54 54 54 54 54	

Electrical Connections

Terminal Block

Cable entry is to a non-pinching terminal block made of a non-hygroscopic thermosetting plastic, suitable for cables up to 2.5mm²/14AWG.

Earthing/Grounding

An earthing stud is provided inside all weatherproof enclosures, adjacent to the entry. External earthing is standard on flameproof versions. Safety note see Table 3.

Dielectric Strength

The electrical assembly is capable of withstanding *2kV between live parts and earth/ground and 500V between open contacts.

* 1.2kV for micro switch Codes H2, H3, H4 and H6. Refer to Table 6.

Electrical Entry

Standard options are listed in Table 3. Other threads can be accommodated by adaptors. Dual entry available, see Table 3.

Optional Extras

Mounting Position/Location/Installation

Vertical as shown, IN DIMENSIONS, taking care to avoid siting in locations that transmit excessive shock or vibration. For further advice contact our engineers.

Pollution degree (EN60947-5-1)

All products are suitable for use in pollution degree 3. For extreme conditions where condensation may readily form, then sealed contacts should be used. See Table 6 Codes 08/09, 0G/0H, 2G/28, H2/H3/H4/H6.

Electrical Isolation

These products are not suitable for electrical isolation. Always isolate circuit separately to carry out any electrical work.

Approvals

EUROPEAN DIRECTIVES



Low voltage Directive (LVD) 2014/35/EU. Compliant to LVD

ATEX APPROVALS



FLAMEPROOF:

Certificate No. BAS01ATEX2426X EN 60079-0, EN 60079-1, EN 60079-31

For Zone 1 models (Enclosure code H/K, see Table 1)

$\langle x \rangle$	II 2 GD	
(Ex	II 2 GD	

Ex db IIC T4 (Tamb -60°C to +80°C) Gb Ex tb IIIC T135°C (Tamb -60°C to +80°C) Db IP66 Ex db IIC T6 (Tamb -60°C to +40°C) Gb Ex tb IIIC T85°C (Tamb -60°C to +40°C) Db IP66

GLOBAL CERTIFICATION

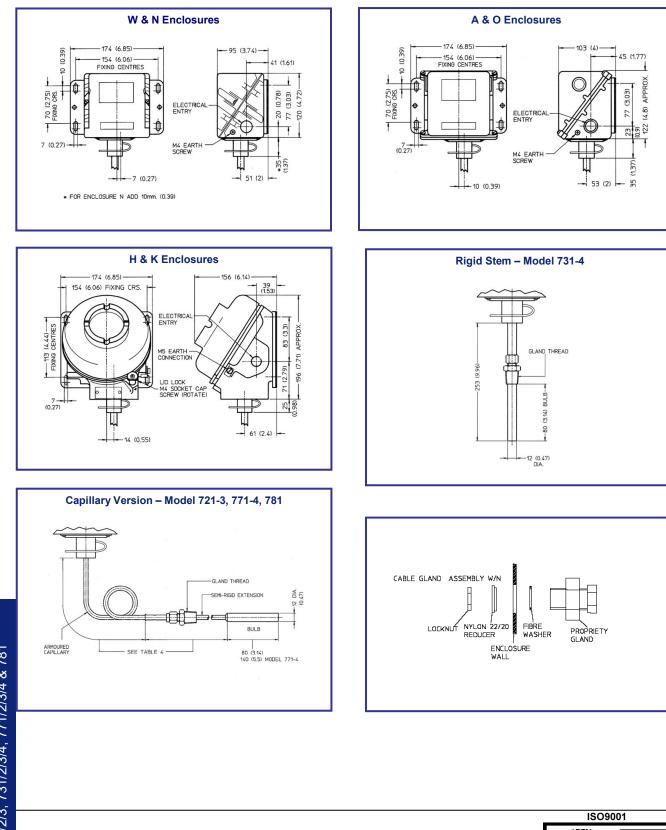
IECEx Certified

Ex db IIC T4 (Tamb -60°C to +80°C) Gb Ex db IIC T6 (Tamb -60°C to +40°C) Gb

Certificate No. IECEx ITS 04.0006X IEC 60079-0, EN 60079-1

Dimension

All dimensions mm (inches)



In the interest of development and improvement Delta Mobrey Ltd, reserves the right to amend, without notice, details contained in this publication. No legal liability will be accepted by Delta Mobrey Ltd for any errors, omissions or amendments.

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